



# Setting standards in food analysis

Confidence in food analysis through accreditation

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*Delivering  
Confidence*



# UKAS Overview

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- **1 December 2009 – UK National Accreditation Body under Regulation (EC) 765/2008**
- **Operates under an MoU with Government ( BIS )**
- **Accredits using internationally Standards ( ISO/IEC 17025, ISO/IEC 17020 etc )**
- **Multi-lateral agreements in place with many National Accreditation Bodies**
- **Peer reviewed by international counterparts ( ISO/IEC 17011 )**



# Drivers for accreditation

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## **Mandatory accreditation**

- **Food enforcement purposes**
- **Testing of animal by-products**
- **Testing under poultry orders and regulations**

## **Commercial and retail customers**



# Food related accreditation activities

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- **ISO/IEC 17025: 119 food testing laboratories**
- **ISO/IEC 17043: 5 PT providers**
- **ISO Guide 34: 2 reference material producers**
- **ISO/IEC 17020: 11 inspection bodies**
- **EN 45011: 25 product certification bodies**
- **ISO/IEC 17021: 27 food safety management system certification bodies**



# Agri-Food & Biosciences

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- **Accreditation Manager**
- **2 SSAM**
- **7 Assessment Managers**
- **Assessors and technical experts drawn from industry and academic institutions**
- **750 Years of commercial testing and research experience**



# Assessors

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- **A broad technical background**
- **Appreciation of emerging food related technologies & analytical techniques**
- **Up-to-date knowledge with food issues**
- **Ability to adapt to differing company cultures and practices**
- **Enquiring mind**
- **Good communication skills**



# Fields of testing

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- **Nutritional and labeling**
- **Adulteration**
- **Environmental and process contaminants**
- **Authenticity**
- **Microbiological ( pathogens, spoilage organisms )**
- **Quantitative and qualitative.....**



# Techniques

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- **Atomic and molecular spectroscopic techniques**
- **Separation, mass spectrometric and isotopic techniques**
- **immunoassay**
- **Molecular techniques**
- **Radiochemical methods**
- **Sample preparation and decomposition methods.....**

# Method validation (1)

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## **Proof that the intended method works**

- **What is the purpose of the analysis?**
- **What are the results used for?**
- **how is the method validated ( validation plan)**
- **What reference materials are used to assess trueness of results?**
- **Is the method specific ( matrix effects, selectivity, specificity, interference studies)?**

## Method validation (2)

- **Is there enough performance data to give confidence?**
- **Does the candidate method meet the performance criteria ( precision, trueness, UoM, LoD, LoQ)?**
- **is there a validation report with a sign-off to confirm fitness for purpose?**
- **Is the SOP reviewed along with its validation regularly to ensure continued fitness for purpose, meeting the needs of the customers?**

**Validation begins when all experimental conditions/  
parameters for the analytical system have been optimised.**

*Delivering* **It is not done alongside method development.**  
*Confidence*

# Internal quality control

- **What is the system for quality control (CRM, IH, duplicate same or different analysts, blind samples, other means)?**
- **Is it satisfactory for method control and performance monitoring?**
- **Are QC data presented to enable trend analysis?**
- **What are the rules used for trend analysis**
- **Are the results repeatable and show statistical control?**
- **Are the action and warning limits set appropriately**
- **What is the basis for revising control limits?**
- **what actions are taken for outliers, reasonable?**
- **Are the data included in method review?**



# External proficiency

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- **What is the laboratory's policy?**
- **Is there a relevant scheme?**
- **Is participation level appropriate ( frequency and distributions )?**
- **Are the results reviewed, anomalous results investigated to assess impact on reported results and validity of the method?**
- **What are the root causes of PT failures?**
- **Is the trend good or deteriorating?**
- **Does the lab evaluate the PT providers?**

# Measurement uncertainty

- **A significant parameter that needs to be established at method validation stage**
- **Value need to reflect the capability required of the method and industry expectation**
- **It is a requirement to report uncertainty:**
  - **On request**
  - **If relevant to the interpretation of the result**
  - **If result is close to a specification/threshold value**



Organisation  
Legal status  
Resources  
Impartiality & integrity

Accommodation  
Environment  
Facilities

Management  
Internal audit  
Review  
Supervision  
Documentation & control  
Continuous improvement

Service to Customers  
Contract review  
Confidentiality

Equipment  
Measurement traceability  
Reference standards/materials

Method  
Fitness for purpose  
Validation

**The Test**

Result  
Reporting  
Uncertainty  
Quality assurance  
Opinions & Interpretations

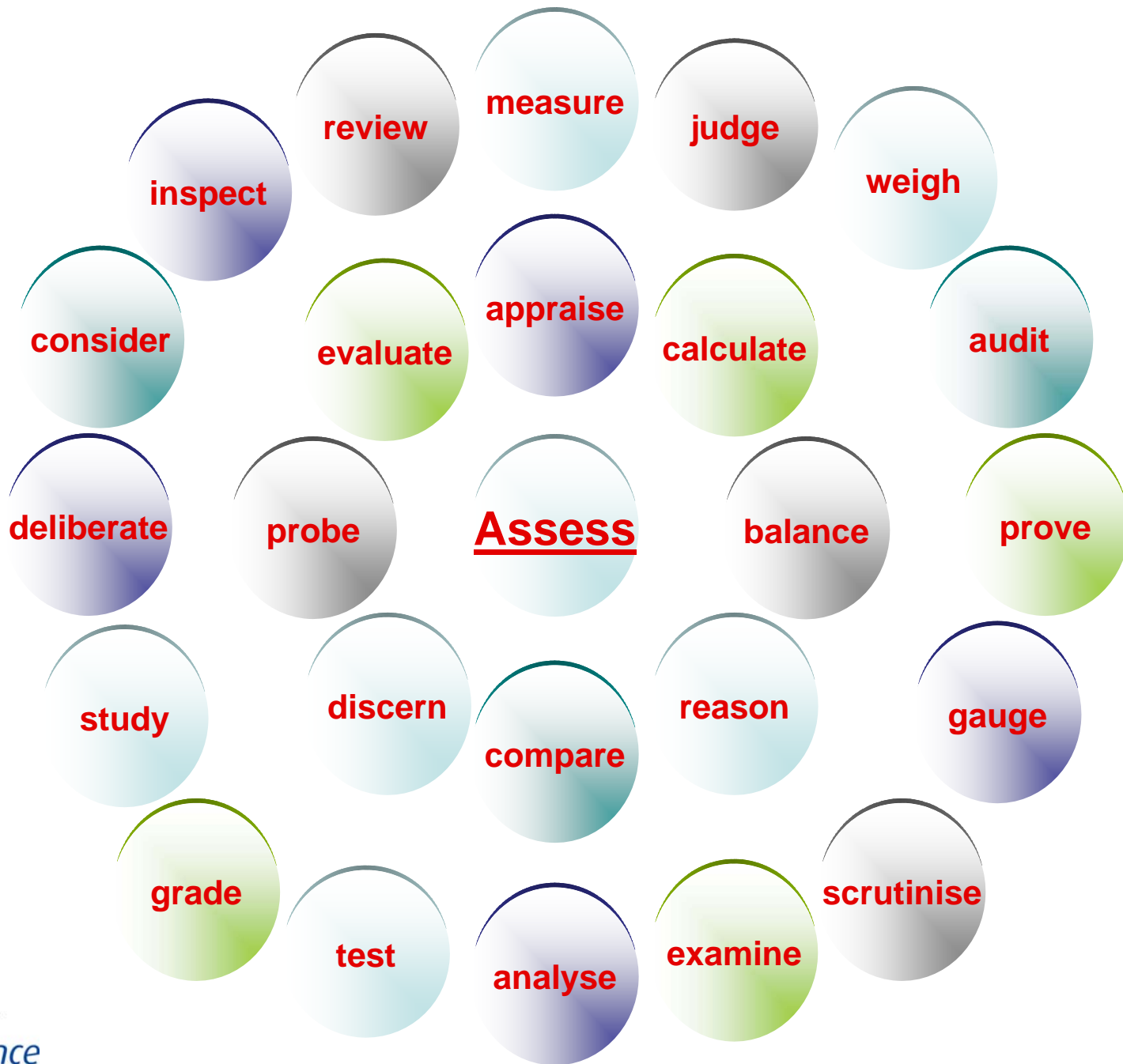
Personnel  
Training  
On-going competence

Services & Supplies  
Subcontracting  
Purchasing

Handling of Test Item

Records  
Technical  
Management system

Control of Non-conforming Work  
Cause analysis  
Corrective action  
Preventative action  
Complaints





# Confidence

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**To have belief in the output the input variables must be credible**

- **Laboratories**
- **UKAS**
- **UKAS staff and assessors**
- **Resource**



# Confidence (laboratories)

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- **Conformance to ISO/IEC 17025**
- **CPD, knowledge management**
- **Use recognised and validated methods that demonstrate fitness for purpose**
- **Calibrated and maintained equipment**
- **Measurement traceable to national, international standards**
- **Effective monitoring systems (EQA, IQC, internal audits)**
- **Regular surveillance/reassessment, unannounced visits**



# Confidence (UKAS)

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- **Conformance to ISO/IEC 17011**
- **CPD, knowledge management**
- **Use effective assessment tools**
- **Peer evaluation by EA**
- **Efficiency review by BIS**
- **Effective monitoring systems ( e.g., internal audits )**
- **MLAs**
- **Customer satisfaction surveys**



# Confidence (UKAS staff and assessors)

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- **AMs – monitored at least annually and evaluated at regular intervals**
- **Assessors - monitored at least annually and evaluated at three yearly intervals**
- **Smart technical competence criteria**
- **Feedback from laboratories**



# Confidence (resource)

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## Sufficient income?

- **Enormous effort to establish and maintain an accredited System**
- **Worries about - Risk based approach, due diligence testing, best value, the means to drive down costs**
- **There is a limit to getting more for less**



# Confidence

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**To have belief in the output the input variables must be credible**

- **Laboratories**
- **UKAS**
- **UKAS staff and assessors**
- **Resource**

**When we put these ingredients together, we can have the confidence in the quality of our cake**



# 21<sup>st</sup> century assessing (UKAS)

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- **Continually enhance service delivery and technical competence**
- **Responsive to customer and technological changes**
- **Communicate the importance of accreditation**
- **Work closely with stakeholders**
- **Continually enhance assessment tools and methods**
- **Provide value for money**



# 21<sup>st</sup> century assessing- laboratories

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- **Revision of ISO 17025**
- **Continued emphasis on fitness for purpose testing including customer requirements?**
- **Traceability for chemical measurements (IUPAC)?**
- **Development in accreditation for certified reference material producers and proficiency scheme providers?**
- **Alignment with BS EN ISO 9001:2008?**



# 21<sup>st</sup> century assessing (customers)

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- **Contract on the basis of quality**
- **Help laboratories to clarify purpose**



# ISO/IEC 17025 accreditation

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## **Is :-**

- **about confidence, assurance, integrity, technical competence, using up-to-date and explicit knowledge (relevant publications, regulations, best practice ), informed decisions**
- **Integrated with business**
- **A focus for learning, sharing knowledge**

## **Not :-**

- **about stifling creativity nor putting obstacles in place**



# Definition

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## **Accreditation to ISO/IEC 17025**

- **Testing - recognition that a laboratory is competent to conduct the tests within their scope of accreditation**
- **Opinions and interpretation - recognition that a laboratory has the requisite knowledge and expertise to interpret results on a sound technical basis**

## **Certification to ISO 9001**

- **Recognition that a laboratory's processes are under control and implemented in a consistent manner**



# Slide title

